REQUIREMENT F29 06232006

THIS ORDER IS SUBJECT TO A CONCURRENT ENGINEERING PRODUCT DEVELOPMENT EFFORT (CPD). THE TECHNICAL REQUIREMENTS (INCLUDING ELECTRONIC DATA, DRAWINGS, SPECIFICATIONS, ACCEPTANCE/TEST REQUIREMENTS, ETC.) ARE SUBJECT TO CHANGE DURING THE PRODUCT DEVELOPMENT PROCESS. FOR THESE PARTS, SUPPLIERS WILL HAVE THE OPPORTUNITY TO PARTICIPATE IN THE DEVELOPMENT OF THE PRODUCT DESIGN TO IMPROVE PRODUCIBILITY.

DURING THE CPD PROCESS AND PRIOR TO FINAL COMPLETE DRAWING ISSUANCE, THE SUPPLIER SHALL:

- 1. PARTICIPATE WITH THE NEW PART INTRODUCTION TEAM AND SUPPORT THE CONCURRENT DEVELOPMENT PROCESS.
- 2. ATTEND AN ORIENTATION MEETING WITH THE NEW PART INTRODUCTION TEAM PRIOR TO PRODUCTION OF ANY HARDWARE AGAINST THIS ORDER.
- 3. INSURE THAT ALL QUALITY CONTROL REQUIREMENTS IN ACCORDANCE WITH GE AVIATION SPECIFICATION S-1000 ARE MAINTAINED THROUGHOUT THE CONCURRENT PRODUCT DEVELOPMENT PROCESS.
- 4. INSURE THAT ALL CHANGES TO REQUIREMENTS HAVE BEEN PROPERLY AUTHORIZED BY GE AVIATION AND RECORDS OF SUCH ARE MAINTAINED.

THESE CHANGES INCLUDE:

- (A) LATEST ENGINEERING AND QUALITY REQUIREMENTS.
- (B) SS REQUIREMENTS AS DOCUMENTED ON THE GT7350, IF REQUIRED.
- (C) NONCONFORMANCE/DEPARTURE HISTORY.
- (D) ALL NON-CONFORMANCE DOCUMENTS.
- (E) LATEST VERSION OF THE INCOMPLETE DRAWING AND IF REQUIRED, THE MANUFACTURING PROCESS DRAWING.
- (F) ALL CHANGE REQUESTS. (THE MANUFACTURING SOURCE SHALL ENSURE THAT ALL CHANGE REQUESTS HAVE BEEN DISPOSITIONED).
- 5. INSURE THAT ELECTRONIC DATA USED TO MANUFACTURE AND INSPECT HARDWARE ARE MAINTAINED CURRENT.
- 6. COMMUNICATE REQUIREMENTS AND REQUIREMENT CHANGES TO SUB-TIER SUPPLIERS WHENEVER APPLICABLE.
- 7. DOCUMENT ALL DESIGN VARIATIONS THAT WILL NOT BE INCORPORATED INTO THE FINAL COMPLETE ISSUED DRAWING ON A NON-CONFORMANCE DOCUMENT AND SUBMIT TO GE AVIATION FOR APPROVAL.

AFTER FINAL COMPLETE DRAWING ISSUANCE AND PRIOR TO RELEASE OF HARDWARE, THE SUPPLIER SHALL:

- 1. INSURE THE PURCHASE AGREEMENT/PURCHASE ORDER HAS BEEN AMENDED TO INCLUDE THE REVISION OF THE FINAL COMPLETE DRAWING.
- 2. CONDUCT FIRST ARTICLE INSPECTION TO THE FINAL COMPLETE ISSUED DRAWING IN ACCORDANCE WITH GE AVIATION SPECIFICATION S-1002.
- 3. SUBMIT ALL NONCONFORMANCES FROM THE FINAL COMPLETE ISSUED DRAWING ON A NON-CONFORMANCE DOCUMENT IN ACCORDANCE WITH GE

AVIATION SPECIFICATION S-1000 INCLUDING A COPY OF THE CORRESPONDING SUBSTANTIATION PROCESS CHANGE, AND SUBMIT TO GE AVIATION FOR APPROVAL WHEN SOURCE SUBSTANTIATION IS REQUIRED.

4. DOCUMENT SIGNIFICANT PROCESS CHANGES ON FORM GT-7350, SOURCE SUBSTANTIATION PROCESS CHANGE, AND SUBMIT TO GE AVIATION FOR APPROVAL WHEN SOURCE SUBSTANTIATION IS REQUIRED.

PRODUCTION, ENGINEERING CLASS 'F' AND CLASS 'Y' PARTS (WHEN INDICATED BY SPECIAL 'F' OR 'Y' MARKING ON ORDER) SHALL NOT BE SHIPPED TO ANY GE AVIATION FACILITY, OR ANY OTHER LOCATION SPECIFIED BY GE AVIATION FOR THE FINISHED PART, UNTIL THE FINAL COMPLETE DRAWING IS ISSUED, THE ABOVE ITEMS ARE COMPLETED AND SHIPMENT IS AUTHORIZED BY THE APPLICABLE SOURCING QUALITY REPRESENTATIVE.