

## GEES QUALITY STANDARD REMARKS FOR MRO

### REMARK #

### SUBJECT / TEXT

**QC-014 (Rev. B, 8/11/00)**

**SPOOLED WELD WIRE**

SPOOLED WELD WIRE MUST MEET THE FOLLOWING REQUIREMENTS:

- 1) WELD WIRE MUST MEET **AMS 2816** OR **ARP 1876** REQUIREMENTS
- 2) WELD WIRE INDICATING REQUIREMENTS OF BOTH **AMS 2813** AND **AMS 2814** OR **AMS 2814** ALONE, MUST MEET **AMS 2814** PACKAGING REQUIREMENTS FOR PREMIUM QUALITY SPOOLED WIRE.
- 3) WELD WIRE INDICATING REQUIREMENTS OF ONLY **AMS 2813** MUST MEET **AMS 2813** STANDARD METHOD PACKAGING REQUIREMENTS WITH WIRE VACUUM PACKED.
- 4) EACH SPOOL OF WIRE MUST BE INDELIBLY MARKED WITH THE MATERIAL TYPE, MATERIAL AMS NUMBER OR GE SPECIFICATION NUMBER, HEAT LOT NUMBER, SIZE AND PURCHASE ORDER ON BOTH SIDES OF THE SPOOL.
- 5) ALL PACKAGED SPOOLS ARE TO BE STORED AND SHIPPED IN CARDBOARD CONTAINERS.