

## GEES QUALITY STANDARD REMARKS FOR MRO

### REMARK #

### SUBJECT / TEXT

**QC-013 (Rev. B, 8/11/00)**

#### **WELD WIRE QUALITY REQUIREMENTS**

TO INSURE WELD WIRE CLEANLINESS IS MAINTAINED THROUGHOUT AND STORAGE, THE FOLLOWING WILL BE REQUIRED:

- 1) WELD WIRE MUST BE BETWEEN 18" AND 25" LONG. WIRES SHOULD BE OF SIMILAR LENGTH.
- 2) WELD WIRE MUST BE CLEAN PRIOR TO PACKAGING. IT MUST BE PROPERLY MARKED ON ONE END WITH THE APPROPRIATE AMS COLOR CODE OR FLAG TAG PER AMS GUIDELINE 2816.
- 3) WELD WIRE MUST BE SEALED IN CLEAR PLASTIC BAGS WITH APPROXIMATELY ONE POUND PER BAG.
- 4) THE SEALED BAGS SHALL BE PACKAGED IN CARDBOARD TUBES. THE CARDBOARD TUBES SHALL BE PACKAGED INTO CONTAINERS FOR EASE OF HANDLING AND STORAGE.
- 5) EACH BAG, TUBE AND CONTAINER MUST BE INDELIBLY MARKED WITH THE MATERIAL AMS NUMBER OR GE SPECIFICATION, HEAT LOT NUMBER, SIZE AND PURCHASE ORDER.

ALL WELD WIRE AND BRAZE POWDERS MUST BE INSPECTED OR TESTED FOR CONFORMANCE TO ALL APPLICABLE SPECIFICATIONS. THE MATERIAL IDENTIFICATION LABEL ON EACH CONTAINER, BAG, OR SPOOL MUST BE STAMPED WITH AN ACCEPTANCE STAMP TO INDICATE COMPLIANCE TO THE NOTED SPECIFICATION. IN ADDITION, ALL SPOOLS MUST HAVE A STAMPED IDENTIFICATION LABEL ON BOTH SIDES OF THE SPOOL.