

QUALITY REMARK: WILMINGTON

QUALITY REQUIREMENT NUMBER 603

1. APPROVED DETAILED PROCESS SHEET, MI FORM 127
APPROVED BY: 1. WILMINGTON QCE
2. EVENDALE MTL OR DELEGATED WILMINGTON CERTIFYING AGENT
2. APPROVED SUMMARY PROCESS SHEET, MI FORM 126
APPROVED BY: 1. WILMINGTON QCE
2. WILMINGTON PRODUCTION ENGINEERING
3. EVENDALE MTL OR DELEGATED WILMINGTON CERTIFYING AGENT
3. SKETCH/PHOTO OF SHOTPEEN SCRAP PART FIXTURE OR GENERAL PURPOSE SHOWING ALMEN STRIP LOCATIONS.
4. SATURATION CURVES FOR EACH STRIP (INTENSITY/CYCLES VS. TIME) SHOWING:
 - A. LOCATION ON PART
 - B. SATURATION POINT
 - C. POINT WHERE LIQUID TRACER IS REMOVED 100%
 - D. ACTUAL OPERATION RUNNING TIME
5. CERTIFICATION/VERIFICATION OF SHOT HARDNESS AND SIEVE ANALYSIS OF SHOT USED.
6. CERTIFICATION THAT LIQUID TRACER COMPLETELY REMOVED FROM FIRST PART PEENED.
7. CHECK LIST FROM SPEC. S-296 APPENDIX E COMPLETED AND SIGNED BY WILMINGTON QCE.
8. FORM FROM SPEC. S-296 APPENDIX D COMPLETED BY VENDOR.
9. FIRST PIECE VISUAL REQUIRED BY: 1. WILMINGTON QCE
2. WILMINGTON P. ENGR.