

WELD WIRE REQUIREMENTS-ACSC
ACSC REQUIREMENT NUMBER 405

TO INSURE WELD WIRE CLEANLINESS IS MAINTAINED THROUGHOUT TRANSPORTATION AND DURING STORAGE THE FOLLOWING WILL BE REQUIRED:

- 1) WELD WIRE MUST BE BETWEEN 18" - 25" LONG. WHERE POSSIBLE, WIRES SHOULD BE OF SIMILAR LENGTH.
- 2) WELD WIRE MUST BE CLEAN PRIOR TO PACKAGING. IT MUST ALSO BE PROPERLY MARKED ON ONE END WITH THE APPROPRIATE AMS COLOR CODE OR FLAG TAG PER AMS GUIDELINE 2816.
- 3) WELD WIRE MUST BE SEALED IN CLEAR PLASTIC BAGS, WITH ABOUT 1 LB. PER BAG.
- 4) THE SEALED BAGS WILL BE PACKAGED IN CARDBOARD TUBES. THE LL
CARDBOARD TUBES SHALL THEN BE PACKAGED INTO CONTAINERS FOR EASE .
OF HANDLING AND STORAGE.
- 5) EACH BAG, TUBE AND CONTAINER MUST BE INDELIBLY MARKED WITH THE LD
MATERIAL TYPE, MATERIAL AMS NUMBER OR GE SPEC NUMBER, HEAT LOT .
NUMBER, SIZE AND GE PURCHASE ORDER NUMBER.