

QUALITY REQUIREMENT 283

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THIS REQUIREMENT APPLIES TO ANY ULTRASONIC INSPECTION REQUIRING A SCAN PLAN. A COPY OF THE ULTRASONIC SCAN PLAN, FROM A GEAE APPROVED SOURCE, SHALL BE SUBMITTED TO THE PURCHASER FOR APPROVAL PRIOR TO ULTRASONIC TESTING. THIS PLAN SHALL INCLUDE ALL THE IMPORTANT ULTRASONIC INSPECTION REQUIREMENTS AND LIMITATIONS AS THEY APPLY TO THE PART. ONCE APPROVED BY THE PURCHASER, THE ULTRASONIC INSPECTION PLAN SHALL NOT BE REVISED WITHOUT PRIOR APPROVAL OF THE PURCHASER. COMPLETE INSPECTION RECORDS, INCLUDING SCAN PLANS, INSPECTION PLANS, CALIBRATION RECORDS AND INSPECTION DETAILS SHALL BE MAINTAINED AND MADE AVAILABLE TO THE PURCHASER ON REQUEST. FOR MAINTENANCE, CALIBRATION, AND INSPECTION PROCEDURES FOR USE IN ULTRASONIC INSPECTION OF FORGINGS, S311 (LATEST REVISION) APPLIES. WHEN P29TF82 IS CALLED OUT ON THE DRAWING, THEN THE SUPPLIER WILL WORK TO P28TF8 AND P3TF52.