

REQUIREMENT 223

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WHENEVER MATERIAL INDICATIONS /MELT/FORGING DEFECTS/, WHICH DO NOT MEET SPECIFICATIONS, ARE DETECTED BY ULTRA SONIC AND/OR MACRO ETCH OPERATIONS PERFORMED BY EITHER THE PURCHASER/S PRIME SUPPLIER OR THE PRIME SUPPLIER -S SUB-TIER, THE DEFECT(S), IMMEDIATELY WILL BE DOCUMENTED ON A NON CONFORMANCE DOCUMENT AND SUBMITTED BY THE PURCHASER/S PRIME SUPPLIER TO THE PURCHASER.

PROCESSING OF ONLY THE SUBJECT DEFECTIVE PART(S) WILL BE DISCONTINUED UNTIL THE NON CONFORMANCE DOCUMENT IS DISPOSITIONED BY THE PURCHASER. NON CONFORMANCE DOCUMENTS FOR THESE KIND OF DEFECTS WILL BE SUBMITTED EVEN IF THE PART IS REWORKED OR OBVIOUSLY SCRAPPED FOR THIS OR ANY OTHER DEFECTS.